



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBH9928-1-1
Job Sheet 171779



DL-S

8-08

Part No: RBH9928-1-1

Job Qty: 10 ea

Part Name: Gage



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 2/8/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 8/13/18

Type: SOLD

Description:

Note: DWG RBH9928-1 Rev L IPP Rev A 17.11.13 New issue DP Verify DD/IPP Rev B 17.11.20 DWG REV A DP
Verify DD/IPP Rev C 17.12.13 Re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Machining		18/08/28
110	Mori Seiki	10 pcs	8/13/18	8/13/18	0.00	10.00	MORI NV5000-2		18/08/28
120	QC	10 pcs	8/13/18	8/13/18	0.00	0.00	QC2		18/08/28
130	QC	10 pcs	8/13/18	8/13/18	0.00	0.00	QC8		18-08-28
140	Packaging	10 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3		DMLC
150	QC21-SA	10 Ea	8/13/18	8/13/18	0.00	0.00	QC21		21

Part Op 110 - 1-Machine as per folio FB675 FOLIO REV: _____ DWG REV: _____ ***Tolerances as per note
Descriptions: 7*** 2-Deburr ***PVC used is grey. Need engineering sign off***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8747K198	PVC Sheet, Type 1 Plastic, 4' wide x 4' long x 1" thick	3.1000 sf (.31 ea)	90-Start up Operation	5019328

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8747K198	3	16	0

Part Specifications

Specifications could not be found.

Plex 8/8/18 12:44 PM dart.logan.david

5019328 + 4.208
SF



Container No: S105756



Part: RBH9928-1-1

Job No: 171779

Serial No/Batch: S105756

Revision: L

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/28/18

Handwritten markings in the top right corner, possibly "3E/50/30" or similar, with vertical lines separating the numbers.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								